www.flex-tools.com

this is proformance FLEX

PD 2G 18-EC HD2 C

2-speed cordless percussion drill 18,0 V with turbo mode

Order no. 535162

GTIN 4030293290020



- Electronic management system (EMS) protects the machine, extends the service life, and increases efficiency
- Brushless motor with greater efficiency and a longer service life
- Maximum torque of 170 Nm for screwing, drilling and percussion drilling, also in extreme applications. The chosen torque setting stays activated when switching from drilling to percussion drilling mode
- Two mechanical gears combined with turbo mode 2.0 result in four selectable levels – for maximum control and up to 3000 rpm.
- With switchable anti-kickback function, for constant power transmission without unwanted interruption. Useful for metal work such as thread cutting, step drilling or core drilling
- Accelerator trigger with lock-off switch
- Electronic quick-acting brake
- Robust gearbox housing made of die-cast aluminium
- Right/left rotation with safety catch
- Ergonomically designed, non-slip, soft grip handle
- Integrated LED lamp with persistence function
- Including attachable auxiliary handle, belt clip and bit storage
- LED battery capacity display
- FLEX battery system: suitable for all FLEX 18 V battery packs. Delivery does not include battery and charger



Technical data

Battery voltage	18 V
Battery capacity	2.5 / 5.0 / 8.0 Ah
Max. torque, hard	170 Nm
Max. torque, soft	75 Nm
No-load speed, 1st gear	0 - 700 rpm
No-load speed, 2nd gear	0 - 3000 rpm
No-load blows, Setting 1	0 - 9600 1 rpm
No-load blows, Setting 2	0 - 40800 1 rpm
Chuck clamping width	1,5-13 mm
Max. drilling diameter in wood	160 mm
Max. drilling diameter in stone	16 mm
Max. drilling diameter in steel	13 mm
Dimensions WxLxH	175.5 x 65 x 214 mm
Weight without battery pack	1.6 kg
Torque adjustment	22+1 Steps
Sound pressure level	87 dB(A)

Standard equipment

1 Belt clip
1 Handle
1 Bit storage